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# **High current plug-in connector**

with a wrong insertion prevention mechanism



FURUKAWA ELECTRIC POWER SYSTEMS CO., LTD.

# Features of the high current plug-in connector with a wrong insertion prevention mechanism

Equipped with a wrong insertion to other polarity (4 kinds) prevention mechanism. Patent: cooperative application with NTT FACILITIES, INC. settled.] The wrong insertion prevention mechanism with concave-convex shaped key holes is adopted. Thus the prevention mechanism of electric shock and short circuit accident due to installation mistake is provided. Attachable / detachable by small force Using the band contact made of beryllium copper alloy High current removable design is available. Silver plating adopted Stable and long-term connection reliability can be obtained. Connected with a commercially available tool (JIS crimping tool)

Special tool is unnecessary to connect a cable.

Long term stability

Due to the adoption of the plug-in structure, long-term stability is provided, also maintenance and management man-hour reduction is provided.

- Screw type lock structure The tightening indication line and the feeling to ride onto given by the lock structure, facilitate the completion confirmation of the connection.
- Identification indicator (Option) By attaching the identification cover · identification ring, the connection system can be confirmed with the naked eye.

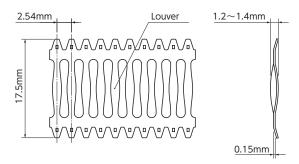
# Contact structure

# Fundamental principle of the band contact

- In order to flow the electricity between the two different metal (pin, socket), it has the roll of the bridge.
- By the excellent spring characteristics, each contact surface is pressed with a constant force and the contact pressure is held in a stable state.
- Multiple louvers form each independent contact.
- The contact resistance is significantly reduced by parallel contact of each louver.

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- r : Contact resistance per one louver.
- n : The number of louver in a band contact used to the connector.





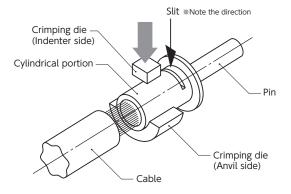
# Specification of the high current plug-in connector with a wrong insertion prevention mechanism

#### Connector specification

- Contact material: Silver plated beryllium copper alloy.
- Metal conductor material: Silver plated electrolytic copper.
- Cable connection method: Same as JIS C 2805 "Crimp-terminal lugs for copper conductor"
- Rated current: 355A (100mm<sup>2</sup>), 545A (200mm<sup>2</sup>), 700A (325mm<sup>2</sup>)
- Rated voltage: 600V/DC · AC
- Maximum operating temperature: 100°C (Includes temperature rise by current)
- Connecting cable kind: CF · CV · EM-LMFC, etc.

#### Crimping direction

When crimping, fix up the Crimping die (Indenter side) on the slit side of the cylindrical portion, as shown in the right figure.



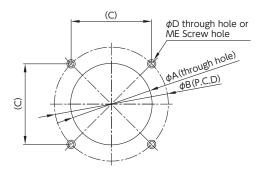
### Connector crimping condition

Conductor size	Cable kind	Connector crimping condition *1						
(mm <sup>2</sup> )		Crimping tool	Crimp	Crimping die				
100	CF/CV/	Hydraulic tool *2	Indenter side	70-100	Once one side			
100	EM-LMFC etc.		Anvil side	100	Once one side			
200	CF/CV/	Lindrendie he el *2	Indenter side	150-200	Once one side			
200	EM-LMFC etc.	Hydraulic tool *2	Anvil side	200	Once one side			
325	CF/CV/	Hydraulic tool *2	Indenter side	325	Once one side			
525	EM-LMFC etc.		Anvil side	325	Once one side			

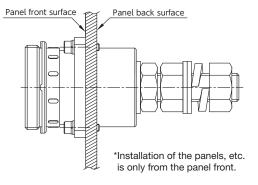
\* 1 : According to JIS C 2805 "Crimp-type terminal lugs for copper conductor"

\* 2 : According to JIS C 9711 "Compression tools for wire connectors of interior wiring"

#### Panel mounting hole size



#### [Receptacle Structural drawing]



Pin diameter (mm)	Dimension (mm)								
	A	В	С	D	E				
φ14	φ41	φ 58	(41.0)	φ5	M4				
φ 20	φ 58	<i>φ</i> 81	(57.3)	φ6	M5				

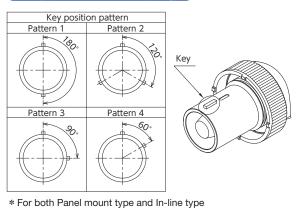
\*Note: Mounting and removal during energization is unavailable. Don't perform it in any way because it is dangerous.

Connector with insulation cover

2 types
Panel mount (Pin plug and Receptacle)
In-line (Pin plug and Socket plug)

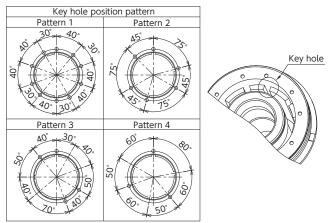


Key pattern of Pin plug





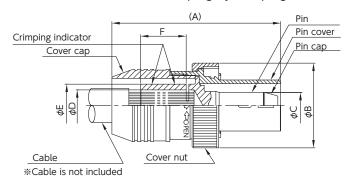
Key pattern of Receptacle and Socket plug



\* Patent has been obtained in Japan, US and China.

# Pin plug

Pin plug connects with Receptacle or Socket plug.
 Cable is connected to Pin plug by crimping.

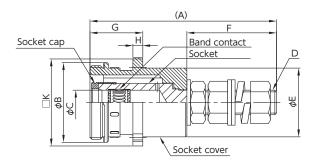




	ltem No. of Pin plug		Conductor size			Dimension (mm)					
Key pattern		Current	JIS (mm²)	AWG	DIN/ IEC(mm <sup>2</sup> )	А	В	С	D	E	F
1	PLS14PA100-K180-S		355A 100	00 4/0							
2	PLS14PA100-K120-S	255 4			_	(108)	<i>ф</i> 49	φ14	φ 16.4	φ22.3	23
3	PLS14PA100-K090-S	333A									23
4	PLS14PA100-K060-S										
1	PLS20PA200-K180-S		200	400MCM	240	(130)	φ 65	φ20	φ24	φ 32.7	35
2	PLS20PA200-K120-S	545A									
3	PLS20PA200-K090-S	J4JA	200								
4	PLS20PA200-K060-S										
1	PLS20PA325-K180-S										
2	PLS20PA325-K120-S	700A	325	600MCM	300	(130)	# 65	# 20	φ28	φ37.6	35
3	PLS20PA325-K090-S	700A	323		300	(130)	φ65	φ20	φ28	φ37.0	35
4	PLS20PA325-K060-S										

## Receptacle

Receptacle connects with Pin plug. Busbar is connected to Receptacle with screw nut.



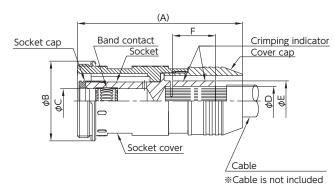


Key	Item No. of		Conductor size		Dimension(mm)									
pattern	Receptacle	Current	JIS (mm²)	AWG	DIN/ IEC(mm <sup>2</sup> )	А	В	С	D	Е	F	G	Н	к
1	PLS14RBM14-K180-S													
2	PLS14RBM14-K120-S	355A	100	4/0		(123)	φ 49	<i>φ</i> 14	M14	<i>φ</i> 39	56	36	6	□50
3	PLS14RBM14-K090-S	ACCC	A 100	4/0		(120)	Ψ49	Ψ14	10114	ψ 39	50	30	0	
4	PLS14RBM14-K060-S													
1	PLS20RBM20-K180-S		000	40014014	0.10				φ 20 M20					
2	PLS20RBM20-K120-S	545A	200	400MCM	240	(152)	<i>φ</i> 65	φ20		<i>Φ</i> 56	73	43	8	□71
3	PLS20RBM20-K090-S	700A	325	600MCM	300	(132)	ψ 65	ΨΖΟ	10120	ψ 30	13	43	0	
4	PLS20RBM20-K060-S	1004	00A 325 6		300									

# Socket plug

Key

Socket plug connects with Pin plug. Cable is connected to Socket plug by crimping.



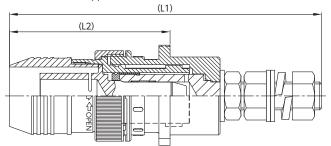


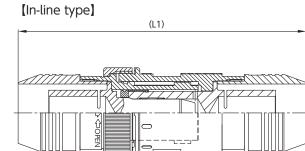
Dimension (mm) Conductor size Item No. of Current 211 Т DIN/

pattern	Socket plug	Ourient	JIS (mm²)	AWG	IEC(mm <sup>2</sup> )	А	В	С	D	E	F
1	PLS20PB200-K180-S			400MCM	240	(135)	φ 65	φ20	φ24	φ 32.7	35
2	PLS20PB200-K120-S	545A	200								
3	PLS20PB200-K090-S	545A									
4	PLS20PB200-K060-S										
1	PLS20PB325-K180-S			00014014	000		+ CF	± 00	4.00	+ 07.0	05
2	PLS20PB325-K120-S	7004	205								
3	PLS20PB325-K090-S	700A 325 6	600MCM	300	(135)	φ 65	φ20	φ28	φ37.6	35	
4	PLS20PB325-K060-S										

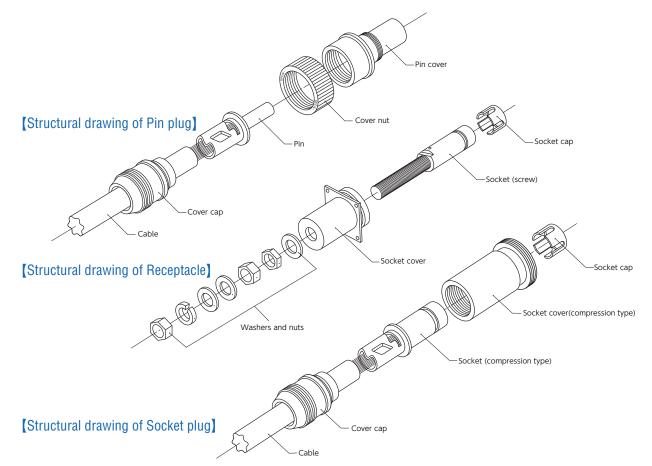
# Structural drawing after insertion

[Panel mount type]





Connection Key Item No. o		Itom No. of	Item No. of	Item No. of	Dimens	ion(mm)	Conductor size			
type	pattern	Pin plug	Receptacle	Socket plug	L1	L2	JIS (mm²)	AWG	DIN/ IEC(mm <sup>2</sup> )	
	1	PLS14PA100-K180-S	PLS14RBM14-K180-S							
	2	PLS14PA100-K120-S	PLS14RBM14-K120-S		(170)	(01)	100	4/0		
	3	PLS14PA100-K090-S	PLS14RBM14-K090-S		(178)	(91)	100	4/0		
	4	PLS14PA100-K060-S	PLS14RBM14-K060-S							
	1	PLS20PA200-K180-S	PLS20RBM20-K180-S					400MCM		
Panel	2	PLS20PA200-K120-S	PLS20RBM20-K120-S		(225)	(116)	200		240	
mount	3	PLS20PA200-K090-S	PLS20RBM20-K090-S		(223)		200		240	
	4	PLS20PA200-K060-S	PLS20RBM20-K060-S							
	1	PLS20PA325-K180-S	PLS20RBM20-K180-S		(225)	(116)	325	600MCM		
	2	PLS20PA325-K120-S	PLS20RBM20-K120-S						300	
	3	PLS20PA325-K090-S	PLS20RBM20-K090-S						300	
	4	PLS20PA325-K060-S	PLS20RBM20-K060-S							
	1	PLS20PA200-K180-S		PLS20PB200-K180-S						
	2	PLS20PA200-K120-S		PLS20PB200-K120-S	(208)		200	400MCM	240	
	3	PLS20PA200-K090-S		PLS20PB200-K090-S	(200)		200	4001010101		
In-line	4	PLS20PA200-K060-S		PLS20PB200-K060-S		$\backslash$				
	1	PLS20PA325-K180-S		PLS20PB325-K180-S						
	2	PLS20PA325-K120-S	] _ [	PLS20PB325-K120-S	(208)		305	600MCM	300	
	3	PLS20PA325-K090-S		PLS20PB325-K090-S	(200)		325	600MCM		
	4	PLS20PA325-K060-S		PLS20PB325-K060-S						

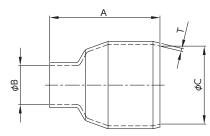


# Option

> When option is necessary; please specify the model number in the table below.

#### Identification cover

Possible to be attached to the Pin plug and the Socket plug.





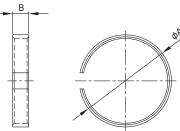


Implementation example

	Item No. of	C	onductor siz	Dimension (mm)				
Color	Identification cover	JIS (mm²)	AWG	DIN/ IEC(mm²)	А	В	С	т
Red	PLS14P100-IC-RED-P		4/0	_	57	φ20		
White	PLS14P100-IC-WHT-P	100					φ 36.5	2
Blue	PLS14P100-IC-BLE-P							
Red	PLS20P200-IC-RED-P		400MCM	240	75	φ26.5	φ 53	
White	PLS20P200-IC-WHT-P	200						2
Blue	PLS20P200-IC-BLE-P							
Red	PLS20P325-IC-RED-P							
White	PLS20P325-IC-WHT-P	325	600MCM	300	80	φ 32.5	φ53	2.5
Blue	PLS20P325-IC-BLE-P							

# Identification ring

Possible to be attached to the Receptacle.





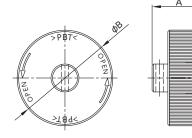


Implementation example

Color	Item No. of	Pin diameter (mm)	Dimension (mm)			
Color	Identification ring	Pin diameter (mm)	А	В		
Red	PLS14P100-IR-RED		φ 40			
White	PLS14P100-IR-WHT	φ14		6.5		
Blue	PLS14P100-IR-BLE					
Red	PLS20P200-IR-RED					
White	PLS20P200-IR-WHT	φ20	φ57	10		
Blue	PLS20P200-IR-BLE					

# Socket end cap

Possible to be attached to the Receptacle and the Socket plug.









Color	Item No. of	Pin diameter	Dimensi	on (mm)
Color	Socket end cap	(mm)	А	В
Plack	PLS14SBK-NTF	φ14	34	φ 49
Black	PLS20SBK-NTF	φ 20	36	<i>φ</i> 65





Customized to the intended use, we will perform various designing and manufacturing.

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